

Autolum Processing Co. 27800 W. Jefferson Ave., Gibraltar, MI 48173
Toll free 855-722-2586 (ALUM) or 734.727.0500 fax: 734.722.3251

A Ferragon Company

AUTOLUM
PROCESSING CO.

GIBRALTAR, MICHIGAN

Detroit's Most Reliable Toll Processor for
**Automotive Aluminum
Slitting and Inspection**

Bottom Line Savings

Autolum Processing Co. offers you the kind of easy access and convenience that translates into reduced shipping charges, less handling, quicker response times, greater flexibility and most importantly, reduced overall costs.

The Ideal Location

Autolum Processing Co. operates independently out of a first-class storage facility. Your coils are warehoused in a temperature and climate controlled atmosphere and are ready for delivery when you are, 24 hours a day, 7 days a week.

Superior Logistics

Our Gibraltar facility is centrally located to serve the automotive supply chain. With our flawless record of on time delivery and a dedicated fleet of trucks, Autolum puts your material where you need it, when you need it.



Day after day, our goal is the same: deliver superior aluminum processing on every inch of every order.

Our slitting line can handle 84" OD, 78" max width coils in gauges from .015" to .156". The line features an x-ray gauge with a surface coil defect mapping system, DC controlled tension, and top and bottom inspection with Unilux strobe lighting.

Autolum is committed to making quality assurance investments that allow us to provide precise aluminum processing that offers unmatched uniformity. Great care is taken to ensure that every aspect of our process, from inbound coil handling through final packaging and shipment, conforms to our customers' toughest quality standards. Autolum is IATF 16949:2016 registered.

AUTOLUM CAPABILITIES

| | |
|---------------------------|--|
| Thickness | .015" - .156" |
| Width | In: 24" - 80" Out: 4" - 78" |
| Width Tolerance | +/- .005 |
| Number of Cuts | 14 cuts maximum |
| Weight | 70,000 max |
| ID | 20" and 24" incoming and outgoing |
| OD | 30" - 84" |
| Inspection | Top and bottom, Unilux strobe lights, defect mapping, flagging |
| Tension Control | DC motors integrated throughout (uncoiler, arbors, synchro-wind, tension stand) |
| Overwind | Uncoiler and recoiler |
| Underwind | At uncoiler only (to reverse prime surface) if needed |
| Recoiling Accuracy | 1/8" maximum oscillation |
| Gauge Measurement | Full profile x-ray charting |
| Oiling | Yes, multi-zone roll applicator and electrostatic |
| Prelubing | Yes, multi-zone roll applicator and electrostatic |
| Crop Shear | Entry and exit |
| Packaging | As required (no skidding) |
| Quality System | IATF 16949:2016 |
| Defect Mapping | Yes |
| Storage Capacity | 500,000 sq. ft |
| Atmosphere | Humidity and climate controlled |
| Rail | Norfolk-Southern and CSX |



All the Extras

At Autolum all surfaces that come in contact with your material have been designed to ensure that no marks are transferred to your product. The result is less damage, less down time and higher yields. You get a better product, capable of running defect-free on your equipment, and delivered on-time, for less money.

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